



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2571
Job Sheet 194552

Part No: D2571 **Job Qty:** 12 pcs
Part Name: Saddle, Fwd, Out

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 5/3/19 **Job Tracking No:**
Due Date: 5/31/19 **Created By:** Marie Lajeunesse
Type: Stock **Description:**
Note: DWG REV F IPP: I 02.10.02 Re-format; Change to Dwg Rev. D & Incorporated D2572 KJ
Ship Via:

Bill of Materials

temps total de sel et Vince sur
op.100 Haas3 = 25,875 heures

1 pièce de scrap. j'ai oublié
de la scapé dans plex pour QC8

11 morceaux totals.

Workcenter/Supplier	Lead Time	Sign-off
HAAS - 1		
HAAS - 2		
HAAS - 3		SBL 19/05/07
HAAS - 4		
AS - 1 - B4B		
AS - 2 - B4B		
AS - 3 - B4B		SBL 19/05/12
AS - 4 - B4B		
ational Mill - 1 - B4B		SBL 19/05/12
ational Mill - 2 - B4B		
QC 2 - 1		
QC 2 - 12		
QC 2 - 14		
QC 2 - 17		
QC 2 - 19		
QC 2 - 2		
QC 2 - 20		
QC 2 - 22		
QC 2 - 23		
QC 2 - 25		
QC 2 - 32		
QC 2 - 33		
QC 2 - 35		
QC 2 - 39		
QC 2 - 4		
QC 2 - 40		
QC 2 - 44		
QC 2 - 45		
QC 2 - 48		
QC 2 - 49		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S178808

Part: D2571
Job No: 194552
Serial No/Batch: S178808
Revision:
Inspector:
Exp Date:
Instructions: Various STC's **Date:** 05/08/19

						QC 2 - 50	
						QC 2 - 51	
						QC 2 - 52	
						QC 2 - 57	SBL 19/05/12
						QC 2 - 62	
						QC 2 - 63	
						QC 2 - 8	
						QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	
						QC 2 - 5	
						QC 2 - 71	
130 QC 8	12 pcs	5/31/19	0.00	0.00		QC 8 - 12	
						QC 8 - 14	QC 19/05/13
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	
140 Handfinish - 1-1 Chemical-B4B	12 pcs	5/31/19	0.00	0.40		Handfinish - 1 - 1 - B4B	
						Handfinish - 1 - 2 - B4B	
						Handfinish - 1 - 3 - B4B	
						Handfinish - 1 - 4 - B4B	
						Handfinish - 1 - 5 - B4B	
						Handfinish - 1 - 6 - B4B	
						Handfinish - 1 - 7 - B4B	
						Handfinish - 1 - 8 - B4B	
						Handfinish - 1 - 9 - B4B	
						Handfinish - 1 - 10 - B4B	
						Handfinish - 1 - 11 - B4B	
						Handfinish - 1 - 12 - B4B	
						Handfinish - 1 - 13 - B4B	
						Handfinish - 1 - 14 - B4B	
						Handfinish - 1 - 15 - B4B	
						Handfinish - 1 - 16 - B4B	
						Handfinish - 1 - 17 -	

				B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
150 Powdercoat - 1 White GI(A)- B4B <i>MIS1749.</i> <i>START: 3:05 ON T. 3:00° FINISH: 3:55.</i>	12 pcs	5/31/19	0.00 0.48	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	<i>12/19-5-14.</i>
				Powdercoat - 4 - B4B	
160 QC 3	12 pcs	5/31/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	<i>MAY 15 2019</i>
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
170 Packaging 3-1 - Stock - B4B	12 pcs	5/31/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	<i>DAS 28 9-89</i>
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	<i>ST397</i>
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	

					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
	180 QC 21 - SA	12 pcs	5/31/19	0.00 0.00	QC 21 - SA - 21	DAB MAY 22 2019 21
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - (HAAS CNC vertical machine #1) Program Batch No. 5178888 Double check by: gmm 1-Machine Step No 1
Descriptions: per Folio FA051 and inspect per attached Dimension Sheets 2-Machine Step No 2 per Folio FA051 and inspect per
attached Dimension Sheets 3-Machine Step No 3 per Folio FA051 and inspect
110 - (Manufacture as per dwg) Machine keyway as per dwg D2571 & D2572
120 - (QC2- Inspect parts off machine FA/FAIB) Inspect on CMM as per folio CMM022.
130 - (QC8- Inspect parts - second check)
140 - (Chemical Conversion Coat per QSI005 4.1)
150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ FINISH TIME: _____
160 - (QC3- Inspect Part Finish)
170 - (Identify as per dwg & Stock Location: _____)
180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6101-007	Saddle Billet	12 pcs (1 ea)	100-HAAS 4 Axis - B4B	3175543

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-HAAS 4 Axis - B4B	D6101-007	12	28	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle, Fwd Outboard	0.438Inches	+ 0.005 - 0.000	0.443 0.438	
2	Saddle, Fwd Outboard	1.745Inches	+ 0.010 - 0.000	1.755 1.745	
3	Saddle, Fwd Outboard	3.495Inches	+ 0.010 - 0.000	3.505 3.495	
4	Saddle, Fwd Outboard	1.745Inches	+ 0.010 - 0.000	1.755 1.745	
5	Saddle, Fwd Outboard	7.990Inches	+ 0.020 - 0.000	8.010 7.990	
6	Saddle, Fwd Outboard	0.490Inches	+ 0.020 - 0.000	0.510 0.490	
7	Saddle, Fwd Outboard	0.257Inches	+ 0.005 - 0.000	0.262 0.257	
8	Saddle, Fwd Outboard	0.375Inches	+ 0.005 - 0.000	0.380 0.375	
9	Saddle, Fwd Outboard	0.490Inches	+ 0.020 - 0.000	0.510 0.490	
10	Saddle, Fwd Outboard	1.174Inches	+ 0.010 - 0.000	1.184 1.174	
11	Saddle, Fwd Outboard	0.558Inches	+ 0.020 - 0.000	0.578 0.558	
12	Saddle, Fwd Outboard	1.174Inches	+ 0.010 - 0.000	1.184 1.174	

13	Saddle, Fwd Outboard	1.490Inches	+ 0.010 - 0.000	1.500 1.490
14	Saddle, Fwd Outboard	2.495Inches	+ 0.010 - 0.000	2.505 2.495
15	Saddle, Fwd Outboard	3.869Inches	+ 0.010 - 0.000	3.879 3.869
16	Saddle, Fwd Outboard	0.115Inches	+ 0.020 - 0.000	0.135 0.115
17	Saddle, Fwd Outboard	0.115Inches	+ 0.020 - 0.000	0.135 0.115
18	Saddle, Fwd Outboard	0.240Inches	+ 0.020 - 0.000	0.260 0.240
19	Saddle, Fwd Outboard	0.115Inches	+ 0.020 - 0.000	0.135 0.115
20	Saddle, Fwd Outboard	0.178Inches	+ 0.020 - 0.000	0.198 0.178
21	Saddle, Fwd Outboard	2.940Inches	+ 0.040 - 0.000	2.980 2.940
22	Saddle, Fwd Outboard	0.230Inches	+ 0.020 - 0.000	0.250 0.230
23	Saddle, Fwd Outboard	0.115Inches	+ 0.020 - 0.000	0.135 0.115
24	Saddle, Fwd Outboard	0.308Inches	+ 0.005 - 0.000	0.313 0.308
25	Saddle, Fwd Outboard	0.760Inches	+ 0.005 - 0.000	0.765 0.760
26	Saddle, Fwd Outboard	0.352Inches	+ 0.020 - 0.000	0.372 0.352
27	Saddle, Fwd Outboard	0.470Inches	+ 0.060 - 0.000	0.530 0.470
28	Saddle, Fwd Outboard	0.615Inches	+ 0.020 - 0.000	0.635 0.615
29	Saddle, Fwd Outboard	0.053Inches	+ 0.020 - 0.000	0.073 0.053
30	Saddle, Fwd Outboard	0.240Inches	+ 0.020 - 0.000	0.260 0.240
31	Saddle, Fwd Outboard	1.375Inches	+ 0.020 - 0.000	1.395 1.375
32	Saddle, Fwd Outboard	0.115Inches	+ 0.020 - 0.000	0.135 0.115
33	Saddle, Fwd Outboard	0.240Inches	+ 0.040 - 0.000	0.280 0.240
34	Saddle, Fwd Outboard	0.240Inches	+ 0.020 - 0.000	0.260 0.240
35	Saddle, Fwd Outboard	2.000Inches	+ 0.020 - 0.000	2.020 2.000
36	Saddle, Fwd Outboard	0.023Inches	+ 0.020 - 0.000	0.043 0.023

Plex 5/3/19 2:29 PM Dart.lajeunesse.marie

Entered:

Date: 19/05/12

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

19-7232

Route update only



Job: 194 552		DISPOSITION		DEPARTMENT/PROCESS		Route update only																													
Part No. D2571		Rework ☐ Scrap ☒ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐																													
Date: 19/05/12		Sequence #: 100		QTY Affected: 1		MRB (QS1042) DAS 55 9-89 19/05/12																													
Description Work Order Deviation				Disposition																															
Machine have a error (175) ground fault) spindel drop into pieces				Scrap/destroyed. no replace																															
Root Cause		FAULT CATEGORY																																	
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☒ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		<table><tr><td>Pressure/Forced</td><td>Contamination</td><td>Power Loss/Surge</td><td>Positioned Wrong</td></tr><tr><td>Bending</td><td>Misaligned/off center</td><td>Folio/Program</td><td>Outside Tolerance</td></tr><tr><td>Crushing</td><td>BOM/Route</td><td>Grain Direction</td><td>Drawing</td></tr><tr><td>Cracks</td><td>Broken/Damage/Defect</td><td>Weld</td><td>Finish</td></tr><tr><td>Crimp/kink/Ripple/Wave/Twist</td><td>Incomplete/Unclear Instructions</td><td>Wrong Stock Pulled</td><td>Part Lost/Missing</td></tr><tr><td>Marks/Chatter</td><td>Drill Holes</td><td>Out of Sequence</td><td>Misread</td></tr><tr><td>Mislabeled</td><td>Fit/Function</td><td>Off-set/Set-up</td><td></td></tr></table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong																																
Bending	Misaligned/off center	Folio/Program	Outside Tolerance																																
Crushing	BOM/Route	Grain Direction	Drawing																																
Cracks	Broken/Damage/Defect	Weld	Finish																																
Crimp/kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing																																
Marks/Chatter	Drill Holes	Out of Sequence	Misread																																
Mislabeled	Fit/Function	Off-set/Set-up																																	
Other/Details:		QC / QA Coordinator DAS 68 9-89 MAY 15 2019																																	

DART AEROSPACE LTD	Work Order:	194 552
Description: Saddle, Fwd Outboard	Part Number:	D2571
Inspection Dwg: D2571 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		7.998	7.998	7.999	8.000		
F	0.490	0.510		0.500	0.502	0.502	0.504		
G	0.257	0.262		0.258	0.258	0.258	0.258		
H	0.375	0.380		0.376	0.376	0.376	0.376		
I	0.490	0.510		0.501	0.5025	0.500	0.500		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.568	0.568	0.568	0.568		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.490	1.500		1.495	1.495	1.495	1.495		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	3.869	3.879		3.874	3.874	3.874	3.874		
P	0.115	0.135		0.132	0.132	0.132	0.132		
Q	0.115	0.135		0.126	0.125	0.126	0.126		
R	0.240	0.260		0.254	0.255	0.254	0.254		
S	0.115	0.135		0.131	0.130	0.131	0.129		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		0.239	0.242	0.241	0.237		
W	0.115	0.135		0.130	0.125	0.125	0.121		
X	0.308	0.313		0.311	0.311	0.311	0.311		
Y	0.760	0.765		0.760	0.760	0.760	0.760		
Z	0.352	0.372		0.363	0.363	0.363	0.363		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.624	0.627	0.626	0.627		
AC	0.053	0.073		0.068	0.067	0.066	0.066		
AD	0.240	0.260		0.253	0.255	0.254	0.250		
AE	1.375	1.395		1.385	1.385	1.385	1.385		
AF	0.115	0.135		0.123	0.123	0.123	0.130		
AG	0.240	0.280		0.260	0.260	0.260	0.260		
AH	0.240	0.260		0.252	0.254	0.253	0.255		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by: SBL	Audited by: [Signature]
Date: 19/05/08 / 19/5/19	Date: 19/05/13

Rev	Date	Change	Revised by	Approved
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	[Signature]

DART AEROSPACE LTD	Work Order:	194552
Description: Saddle, Fwd Outboard	Part Number:	D2571
Inspection Dwg: D2571 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	15	16	17	18		
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.000	8.000	8.000	8.000		
F	0.490	0.510		0.504	0.503	0.500	0.500		
G	0.257	0.262		0.258	0.258	0.258	0.258		
H	0.375	0.380		0.375	0.375	0.375	0.375		
I	0.490	0.510		0.504	0.502	0.502	0.502		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.570	0.568	0.568	0.568		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.490	1.500		1.495	1.495	1.495	1.495		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	3.869	3.879		3.874	3.874	3.874	3.874		
P	0.115	0.135		0.131	0.132	0.131	0.133		
Q	0.115	0.135		0.125	0.125	0.125	0.125		
R	0.240	0.260		0.253	0.253	0.253	0.254		
S	0.115	0.135		0.130	0.130	0.130	0.130		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		0.238	0.238	0.239	0.237		
W	0.115	0.135		0.123	0.122	0.121	0.123		
X	0.308	0.313		0.311	0.311	0.311	0.311		
Y	0.760	0.765		0.760	0.760	0.760	0.760		
Z	0.352	0.372		0.363	0.364	0.364	0.364		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.627	0.625	0.625	0.625		
AC	0.053	0.073		0.065	0.065	0.065	0.066		
AD	0.240	0.260		0.252	0.251	0.251	0.250		
AE	1.375	1.395		1.385	1.385	1.385	1.385		
AF	0.115	0.135		0.130	0.130	0.130	0.130		
AG	0.240	0.280		0.250	0.250	0.250	0.250		
AH	0.240	0.260		0.265	0.260	0.260	0.250		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.043	0.033	0.033	0.033		
Accept/Reject									

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>
Date: 19/05/11	Date: 19/05/13

Rev	Date	Change	Revised by	Approved
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	<i>[Signature]</i>

DART AEROSPACE LTD	Work Order:	194 552
Description: Saddle, Fwd Outboard	Part Number:	D2571
Inspection Dwg: D2571 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
A	0.438	0.443		.438	.438	.438			
B	1.745	1.755		1.750	1.750	1.750			
C	3.495	3.505		3.500	3.500	3.500			
D	1.745	1.755		1.750	1.750	1.750			
E	7.990	8.010		7.999	7.999	8.000			
F	0.490	0.510		.500	.499	.500			
G	0.257	0.262		.258	.258	.258	.258		
H	0.375	0.380		.375	.375	.375	.375		
I	0.490	0.510		.500	.500	.501			
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		.568	.568	.569			
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.490	1.500		1.500	1.500	1.495	1.495		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	3.869	3.879		3.874	3.874	3.874	3.874		
P	0.115	0.135		.130	.130	.130			
Q	0.115	0.135		.125	.125	.125	.125		
R	0.240	0.260		.254	.254	.254	.253		
S	0.115	0.135		.130	.130	.130			
T	0.178	0.198		.188	.188	.188	.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		.235	.235	.235			
W	0.115	0.135		.125	.125	.125			
X	0.308	0.313		.311	.311	.311			
Y	0.760	0.765		.760	.760	.760			
Z	0.352	0.372		.363	.362	.363			
AA	0.470	0.530		.500	.500	.500	.500		
AB	0.615	0.635		.625	.625	.625			
AC	0.053	0.073		.068	.066	.066			
AD	0.240	0.260		.249	.251	.251			
AE	1.375	1.395		1.385	1.385	1.385			
AF	0.115	0.135		.130	.130	.130			
AG	0.240	0.280		.250	.250	.250			
AH	0.240	0.260		.257	.252	.250			
AI	2.000	2.020		2.000	2.000	2.000			
AJ	0.023	0.043		.033	.033	.033			
Accept/Reject							SCRAP		

Measured by:	1/18 / SDC	Audited by:	WJ
Date:	19/05/12	Date:	19/05/13

Rev	Date	Change	Revised by	Approved
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	